

0 - NOT INSPECTED

1 - GOOD CONDITION

2 - MONITOR

3 - CRITICAL

	ASSEMBLY	SCORE	CONDITION	RECOMMENDATIONS/ACTIONS
MACHINE UPPER	MAIN PINION	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	MOTOR DRIVE BELTS	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	DRIVE MOTOR	0	NOT INSPECTED	PLAN INSPECTION
	TOP GEARBOX	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	HAND WHEEL ASSEMBLY	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	SEPERATOR DRIVE	0	NOT INSPECTED	PLAN INSPECTION
	ELEVATING MECHANISM	0	NOT INSPECTED	PLAN INSPECTION
	KNOCKDOWN CAM	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	SEAMING CAM	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	UPPER DISCHARGE RAIL	0	NOT INSPECTED	PLAN INSPECTION
UPPER TURRET BEARING	0	NOT INSPECTED	PLAN INSPECTION	

	ASSEMBLY	HD 1	HD 2	HD 3	HD 4	HD 5	HD 6	HD 7	HD 8	H9	HD 10	HD 11	HD 12	SCORE
SEAMING HEADS	KNOCKOUT ASSEMBLIES	1	1	1	1	1	1	1	1	1	1	1	1	12
	SEAMING SPINDLES	1	1	3	3	1	3	2	1	1	1	3	1	21
	1st OP ROLLS	2	2	2	2	3	1	2	2	2	3	2	1	24
	2nd OP ROLLS	2	3	2	1	2	1	1	1	1	1	1	2	18
	SEAMING CHUCKS	1	1	1	1	1	1	1	1	1	1	1	3	14
	SEAMING LEVER SHAFTS	0	0	0	0	0	0	0	0	0	0	0	0	0
	ROLL BLOCK ASSEMBLIES	1	1	1	1	1	1	1	1	1	1	1	1	12
	LIFTER WEAR PLATES	3	3	3	3	3	3	3	3	3	3	3	3	36
	LIFTER TOPS	2	1	3	2	1	1	1	1	1	1	1	1	16
LIFTER BOTTOMS	1	1	1	1	1	1	1	1	1	1	1	1	12	

	ASSEMBLY	SCORE	CONDITION	RECOMMENDATIONS/ACTIONS
MACHINE - MIDDLE	COVER FEED ASSEMBLY	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	CAP FEED TURRET ASSEMBLY	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	CAP FEED PUSHERS	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	CAP FEED TURRET SHAFT	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	COVER GUIDES	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	CAN FLANGE GUIDE	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	INLET RAIL	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	OUTER DISCHARGE GUIDE (LAMB CHOP GUIDE)	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	DISCHARGE	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	INFEEED & DISCHARGE GUIDE	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	FILLER DISCHARGE GUIDE	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	VEE- RING	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	UPPER DISCHARGE ASSEMBLY	2	MONITOR (WEAR PRESENT)	CONSIDER OVERHAULING
	LIFTER PULL DOWN CAM	0	NOT INSPECTED	PLAN INSPECTION
	CHAIN DRIVE BOX	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	CHAIN TENSIONER	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY
	FEED CHAIN & SPROCKET	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
LOWER TURRET BEARING	0	NOT INSPECTED	PLAN INSPECTION	

	LUBRICATION CHECKS	SCORE	CONDITION	RECOMMENDATIONS/ACTIONS
LUBRICATION	DIVIDER BLOCKS	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	BAG ELEMENT & FILTERS	1	GOOD CONDITION	NO FURTHER ACTION REQUIRED
	OIL CONDITION	0	NOT INSPECTED	PLAN INSPECTION
	TRABON	3	CRITICAL/FAILING	ORDER SPARES/PLAN SERVICE IMMEDIATELY

MACHINE SCORING GUIDE

0 - 153 (GOOD CONDITION)

154 - 306 (NEED ATTENTION)

307 - 459 (CRITICAL CONDITION)