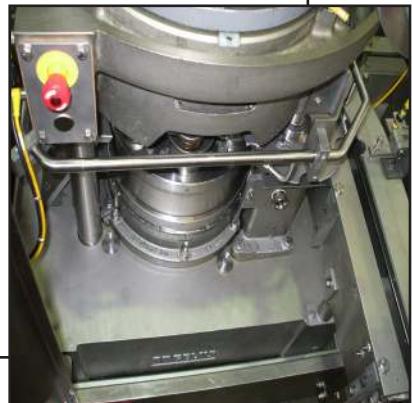




A BARRY-WEHMILLER COMPANY

Model 63H

Can Seaming & Manufacturing Machine



Key Features

- Rated Speed up to 700CPM
- 6 Spindle Seaming Stations
- Type 316 Stainless Steel Castings and Components below-the-feed-line
- Base Mounted Stainless Steel Machine Enclosure with Door Interlocks
- One set of can and end Change Parts
- Single Roll Cover Separator
- Driven Lower Lifter Oil Pump System
- Automatic Oil Lubrication Recirculating and Filtration System
- PLC & Touch Screen Control
- Automatic Stop Control System
- No Can/No Cover Pneumatically Controlled

Model 63H

Can Seaming & Manufacturing Machine

Optional Features

- Under Cover Gassing
- Steam Vacuum
- Can Manufacturing
- Titanium Nitride coated Angelloy® Seaming rolls with Ceramic Bearings
- Titanium Nitride coated Angelloy® Seaming Chucks
- Filler Connecting Parts
- Random Worm Infeed
- Cover Feed Chute with Vibrator
- Magnetic Downstacker Chute with Vibrator
- Nickel Plated Machine
- Quick Set Seaming Cam
- Double Seam Tightness Monitoring (DSTM)
- Hot Water Automatic Seamer Washdown
- Recipe Motorized turret height elevating mechanism



Technical Specifications	English	Metric
No. of Seaming Stations	6	6
Output Speed Range	225-700 CPM	225-700 CPM
Min./Max. Can Diameter	200-404	50.8-108.0 mm
Min./Max. Can Height (Atmos & CM)	110-800	41.3-203.2 mm
Min./Max. Can Height (UCG & SV)	111-800	41.3-203.2 mm
Min. Can Height (Atmos - Optional)	104	31.8
Min. Can Height (CM - Optional)	105	33.3 mm
Min. Can Height (UCG & SV - Optional)	107	36.5 mm
Transfer Chain Pitch Can Centers	5.50"	139.7 mm
Filler Drive	1 Rev/Can	Direction Reversible
Horsepower/Electrical	15-20 hp	11-15 kW
Electrical Controls	24 VDC	24 VDC
Dry Air at Base and Upper Turret Housing	3 psi	0.2 bar
CO2/Nitrogen Gas Supply Pressure	100 psi @ 70F	6.9 bar @ 21C
CIP Cleaning—Hot Water Supply	160F @ 60 psi	71C @ 4.8 bar
Steam Supply	330F @ 85 psi	165C @ 5.9 bar
Net Weight (Approx.)	9,200 lbs	4,173 kg
Gross Weight (Approx.)	10,300 lbs	4,672 kg

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