



A BARRY-WEHMILLER COMPANY

Model 63H Can Seaming & Manufacturing Machine



Key Features

- Rated Speed up to 700CPM
- 6 Spindle Seaming Stations
- Type 316 Stainless Steel Castings and Components below-the-feed-line
- Base Mounted Stainless Steel Machine Enclosure with Door Interlocks
- One set of can and end Change Parts
- Single Roll Cover Separator
- Driven Lower Lifter Oil Pump System
- Automatic Oil Lubrication Recirculating and Filtration System
- PLC & Touch Screen Control
- Automatic Stop Control System
- No Can/No Cover Pneumatically Controlled

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Optional Features

- Under Cover Gassing
- Steam Vacuum
- Can Manufacturing
- Titanium Nitride coated Angelloy® Seaming rolls with Ceramic Bearings
- Titanium Nitride coated Angelloy® Seaming Chucks
- Filler Connecting Parts
- Random Worm Infeed
- Cover Feed Chute with Vibrator
- Magnetic Downstacker Chute with Vibrator
- Nickel Plated Machine
- Quick Set Seaming Cam
- Double Seam Tightness Monitoring (DSTM)
- Hot Water Automatic Seamer Washdown
- Recipe Motorized turret height elevating mechanism



| Technical Specifications | English | Metric |
|--|---------------|----------------------|
| No. of Seaming Stations | 6 | 6 |
| Output Speed Range | 225-700 CPM | 225-700 CPM |
| Min./Max. Can Diameter | 200-404 | 50.8-108.0 mm |
| Min./Max. Can Height (Atmos & CM) | 110-800 | 41.3-203.2 mm |
| Min./Max. Can Height (UCG & SV) | 111-800 | 41.3-203.2 mm |
| Min. Can Height (Atmos - Optional) | 104 | 31.8 |
| Min. Can Height (CM - Optional) | 105 | 33.3 mm |
| Min. Can Height (UCG & SV - Optional) | 107 | 36.5 mm |
| Transfer Chain Pitch Can Centers | 5.50" | 139.7 mm |
| Filler Drive | 1 Rev/Can | Direction Reversible |
| Horsepower/Electrical | 15-20 hp | 11-15 kW |
| Electrical Controls | 24 VDC | 24 VDC |
| Dry Air at Base and Upper Turret Housing | 3 psi | 0.2 bar |
| CO2/Nitrogen Gas Supply Pressure | 100 psi @ 70F | 6.9 bar @ 21C |
| CIP Cleaning—Hot Water Supply | 160F @ 60 psi | 71C @ 4.8 bar |
| Steam Supply | 330F @ 85 psi | 165C @ 5.9 bar |
| Net Weight (Approx.) | 9,200 lbs | 4,173 kg |
| GrossWeight (Approx.) | 10,300 lbs | 4,672 kg |

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